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Compound Added to the Melt	Color of Produced/Hazards	
cobalt oxide	blue	(toxic)
magnesium oxide	violet	(low hazard)
gold or selenium	red	(toxic)
uranium, iron, or silver oxides	yellow	(toxic)
cerium oxide	brown	(low hazard)
iridium oxide	black	(unknown hazard)
copper or chromium oxides	green	(toxic)
calcium fluoride or stannic oxide	white	(toxic)
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